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DECLARATION OF CONFORMITY

No. 2021-02-09-33

Product name: Soil and water discharge pipes for using within the building structure (PP-HT)

Product identification element: EN 1451 PP-HT

Product technical regulation: EVS-EN 1451-1:2017 (Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure – Polypropylene (PP) – Part 1: Specifications for pipes, fittings and the system
EVS-EN 1451-2:2019 Plastic piping systems for soil and waste discharge (low and high temperature) within the building structure - Polypropylene (PP) - Part 2: Guidance for the assessment of conformity

Product application area: Non-pressure pipe for within the building sewer discharge systems

Declared product properties	**Unit**	**Value**					**Method**
Material	-	PP-c					EVS-EN 1451-1:2017
Nominal outside diameter	mm	50x1,8	75x2,3	75x1,9	110x3,4	110x2,7	
Pipe series	-	S14	S16	S20	S16	S20	
Application area code	-	B	BD	B	BD	B	
Ring stiffness	kN/m^2	≥4 only BD application area					EVS-EN ISO 9969:2016
Impact resistance at 0 °C, H50	m	≥1					EVS-EN ISO 11173:2017
Tightness of elastomeric ring seal joint (water/water/air pressure)	bar	0,05/0,5/-0,3					EVS-EN ISO 13259:2018

Manufacturer: Pipelife Eesti AS
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia

Place of manufacturing: Pipelife Eesti AS
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia

With this declaration of conformity Pipelife Eesti AS declares that the products conform to the requirements as stated in above mentioned product technical regulations and declared product properties.
Pipelife Eesti AS holds the certificate of conformity no Q-066-21 issued by Inspecta Estonia OÜ assuring that the quality management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 9001:2015.
Pipelife Eesti AS holds the certificate of conformity no Q-065-21 issued by Inspecta Estonia OÜ assuring that the environmental management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 14001:2015.

Issue date: 9th of February 2021
Signed by:
Lembit Salla
Pipelife Eesti AS Plant Manager

kiwa certified
ISO 9001
ISO 14001
Inspecta Estonia OÜ